

BENT ANNEALED NON-SAFETY GLASS							
NOMINAL THICKNESS		CONVEX GIRTH		BLOCK LENGTH		CONVEX RADIUS	
3/32"	2.5mm (SS)	0" to 84"	0mm to 2134mm	0" to 84"	0mm to 2134mm	2" to 5000"	51mm to 127000mm
1/8"	3.0mm (DS)	0" to 108"	0mm to 2743mm	0" to 108"	0mm to 2743mm	2" to 5000"	51mm to 127000mm
1/8"T	3.2mm (DST)	0" to 108"	0mm to 2743mm	0" to 108"	0mm to 2743mm	2" to 5000"	51mm to 127000mm
5/32"	4.0mm	0" to 130"	0mm to 3302mm	0" to 130"	0mm to 3302mm	4" to 5000"	102mm to 127000mm
3/16"	5.0mm	0" to 130"	0mm to 3302mm	0" to 130"	0mm to 3302mm	4" to 5000"	102mm to 127000mm
1/4"	6.0mm	0" to 144"	0mm to 3658mm	0" to 144"	0mm to 3658mm	6" to 5000"	152mm to 127000mm
5/16"	8.0mm	0" to 144"	0mm to 3658mm	0" to 144"	0mm to 3658mm	8" to 5000"	203mm to 127000mm
3/8"	10.0mm	0" to 144"	0mm to 3658mm	0" to 144"	0mm to 3658mm	10" to 5000"	254mm to 127000mm
1/2"	12.0mm	0" to 144"	0mm to 3658mm	0" to 144"	0mm to 3658mm	12" to 5000"	305mm to 127000mm
5/8"	16.0mm	0" to 130"	0mm to 3302mm	0" to 130"	0mm to 3302mm	18" to 5000"	457mm to 127000mm
3/4"	19.0mm	0" to 130"	0mm to 3302mm	0" to 130"	0mm to 3302mm	24" to 5000"	610mm to 127000mm
TYPICAL PIECE				SPECIAL CAPABILITES PIECE			
SINGLE TRUE RADIUS on BEND PROFILE				SERPENTINE, ELLIPTICAL, IRREGULAR, PARABOLIC on BEND PROFILE			
NO FLAT LEGS on BEND PROFILE				ONE OR MULTIPLE FLAT LEGS on BEND PROFILE (J-Bend, L-Bend)			
BEND ANGLE of 0° to 90° (1/4 circle) on BEND PROFILE				BEND ANGLE OVER 90° up to MAX 180° (1/2 circle) on BEND PROFILE			
CYLINDRICAL SHAPE (Single Bend Profile on Single Axis)				SPHERICAL, CONICAL, 3D ORGANIC SHAPE (Multiple Bend Profiles/Axis)			

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